

Tuesday, 19/08/2008 4:06:06 PM
Julie Lecocq

Process Sheet

Customer : CU-DAR001 - Dart Helicopters Services Drawing Name : SQUARE TUBE
Job Number : 41477
Estimate Number : 13469
P.O. Number :
This Issue : 19/08/2008 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : MACHINED PARTS
Previous Run : 40599
Written By :
Checked & Approved By : JD 08.8.20
Comment : Est Rev:A 08-07-17 new issue DD verified by:EC

Part Number : PB6743001113
Drawing Number : B6743001 PAGE33
Project Number : N/A
Drawing Revision : B1
Material :
Due Date : 18/09/2008 Qty: 12 Um: Each

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|--|-----------------------|--|
| 1.0 | M6061T6TS1000W 120 | 6061T6 SQ TUBE 1.00 x 1.00 x .125w |
| | | |
| Comment: Qty.: 1.9425 f(s)/Unit Total: 23.3100 f(s) 6061T6 SQ TUBE 1.00 x 1.00 x .125w batch: <u>7109057</u> <u>SAP 08/08/02</u> (2) | | |
| 2.0 | BAND SAW | BAND SAW |
| | | |
| Comment: Cut blank as per dwg PB67-43001 <u>SAP 08/09/02</u> (2) | | |
| 3.0 | MILLING CONV. | CONVENTIONAL MILLING MACHINE |
| | | |
| Comment: CONVENTIONAL MILLING MACHINE Mill as per Dwg B67-43001 DO NOT MILL 1.75" RAD Deburr <u>N/A 08/10/02</u> | | |
| 4.0 | QC5 | INSPECT PARTS AS THEY COME OFF MACHINE |
| | | |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>508/10/02</u> (12) | | |
| 5.0 | HAAS1 | HAAS CNC VERTICAL MACHINING #1 |
| | | |
| Comment: HAAS CNC VERTICAL MACHINING #1 1- Mill as per Folio FA767 Rev: <u>1A</u> & Dwg B67-43001 Rev: <u>B1</u> 2-Deburr per dwg B67-43001 <u>710 08/10/02</u> (12) | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:06 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE TUBE

Job Number: 41477

Part Number: PB6743001113

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



N/A

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

7.0

QC2

SECOND CHECK



Schedule + 12

Comment: SECOND CHECK

8.0

PACKAGING 1

PACKAGING RESOURCE #1



12

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 512

8/10/16

SP

9.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/16

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-16

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

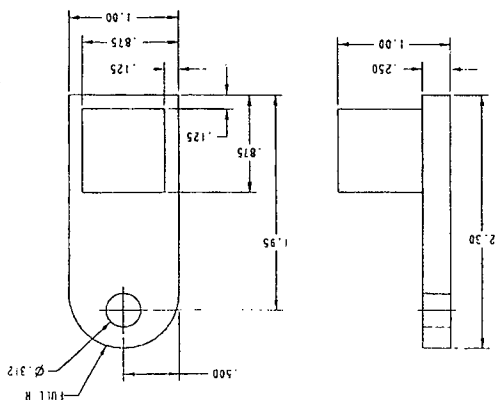
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

ORIGINAL

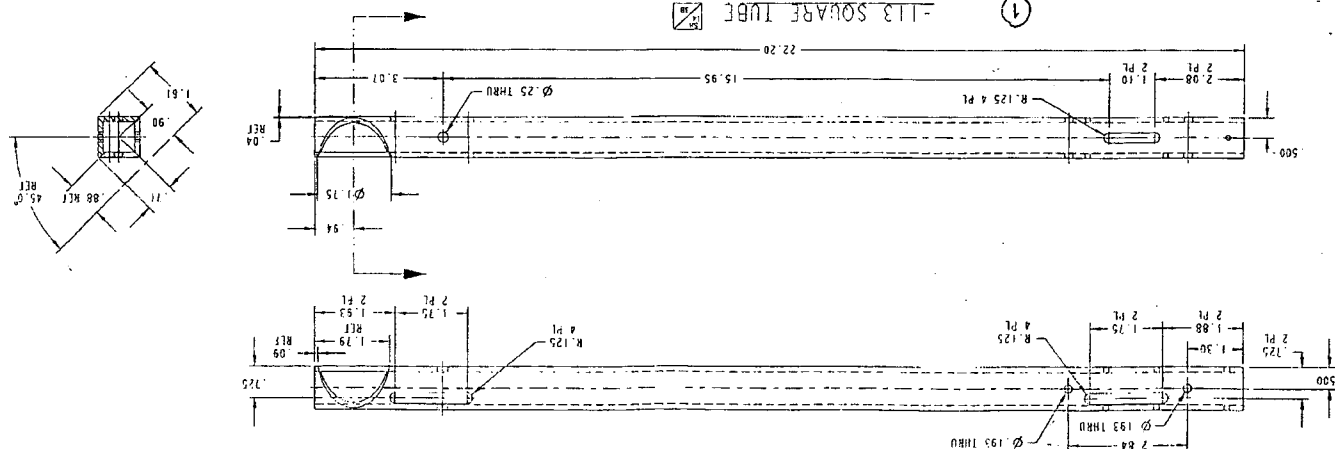
PREMIER AVIATION, INC.
3500 N. Macdonald, Burbank, Calif. 91508
D: 817 338-1111
B67-43001
REV. 33 47

① -119 END CAP CLEVIS
MATERIAL: 6061-T6, 00-A-20078
SCALE: 2.000

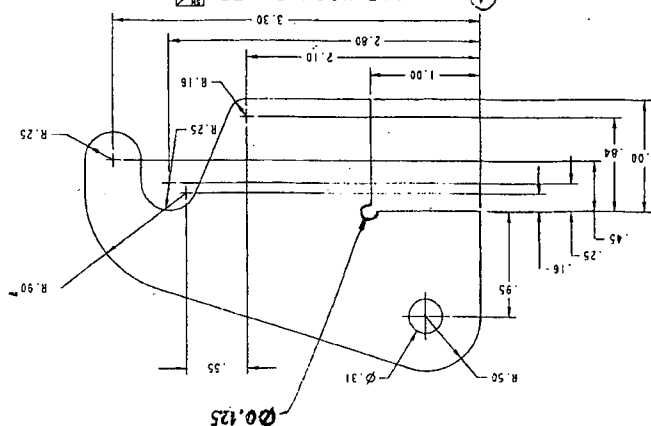


#41477

① -113 SQUARE TUBE
MATERIAL: 1.00 50 X 1.125 WALL, 6061-T6, 00-A-20078
SCALE: 0.750



① -117 HOOK PLATE
MATERIAL: .25 THK, 6061-T6, 00-A-250711
SCALE: 2.000



RELEASED
APR 24 1964

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same


| <u>QUANTITY</u> | <u>PART NUMBER</u> | <u>PART NAME</u> | <u>P.O. NUMBER</u> |
|-----------------|--------------------|--------------------------------------|--------------------|
| 12 | B67-043001 113 | Square tubing without cut-out B41477 | 7127 |

MATERIAL: supplied by DART M6061-T6 TS1000X.120 wall M109057

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Denise Robinson


08/10/02

Vankleek Hill, October 1, 2008

